## What is claimed is:

- A method of fabricating an IPS mode LCD, comprising:
   forming a first electrode and a second electrode on a first substrate;
   forming a passivation film on one of the first and second electrodes; and
   performing an orientation treatment of the passivation film by irradiating an ion
   beam on the passivation film.
  - 2. The method according to claim 1, further comprising:
    forming a gate line and a data line on the first substrate; and
    forming a thin film transistor at a crossing point of the gate line and the data line.
- 3. The method according to claim 1, wherein the first electrode and the second electrode are arranged in a stripe configuration.
- 4. The method according to claim 1, wherein the first electrode and the second electrode are arranged in a zigzag configuration.
- 5. The method according to claim 1, wherein the first electrode, the second electrode and the data line are arranged in a zigzag configuration.
- 6. The method according to claim 2, wherein the first electrode and the second electrode are arranged in a zigzag configuration, and the gate line is arranged in a stripe configuration.

- 7. The method according to claim 2, wherein the first electrode, the second electrode and the gate line are arranged in a zigzag configuration.
- 8. The method according to claims 4, wherein the zigzag configuration has at least one bent portion.
- 9. The method according to claim 2, wherein the thin film transistor includes a gate electrode, a source electrode and a drain electrode.
- 10. The method according to claim 1, wherein the first electrode is a pixel electrode and the second electrode is a common electrode.
- 11. The method according to claim 1, further comprising forming an insulating layer on the first electrode.
- 12. The method according to claim 1, wherein the passivation film includes one of an organic material and an inorganic material.
  - 13. The method according to claim 1, further comprising:

forming a black matrix layer on a second substrate;

forming a color filter layer on the black matrix layer;

forming an overcoat layer on the color filter layer;

irradiating an ion beam on the overcoat layer to perform an orientation treatment of the overcoat layer; and

forming a liquid crystal layer between the first and second substrates.

- 14. The method according to claim 13, wherein the overcoat layer includes one of an organic material and an inorganic material.
  - 15. A method of fabricating an IPS mode LCD, comprising:

forming a pixel electrode and a common electrode on a first substrate;

forming a passivation film on the pixel electrode and the common electrode; and performing an orientation treatment of the passivation film by irradiating an ion beam on the passivation film;

forming a black matrix layer on a second substrate;

forming a color filter layer on the black matrix layer;

forming an overcoat layer on the color filter layer; and

performing an orientation treatment of the overcoat layer by irradiating an ion beam on the passivation film.

- 16. The method according to claim 15, further comprising forming a liquid crystal layer between the first and second substrates.
- 17. The method according to claim 16, wherein forming a liquid crystal layer includes injecting the liquid crystal into a space between the first and second substrates.
- 18. The method according to claim 16, wherein forming a liquid crystal layer includes dispensing a liquid crystal on at least one of the first and second substrates.
- 19. The method according to claim 15, wherein the passivation film and the overcoat layer include one of an organic material and an inorganic material.

- 20. The method according to claim 19, wherein the passivation film and the overcoat layer are formed of one of a photo-acryl, a BCB (benzo cyclobutine), and a silicon oxide (SiOx) and a silicon nitride (SiNx).
- 21. The method according to claim 15, wherein irradiating the ion beam comprising;

generating a plasma from an ion beam source;

forming an ion beam from the plasma;

accelerating the ion beam by applying an electric field to an ion beam acceleration medium; and

irradiating the ion beam on one of the first and second substrates at a predetermined angle.

22. A method of fabricating an IPS mode LCD comprising:

forming an upper and lower substrate, the lower substrate having a common electrode and a pixel electrode;

cleaning the upper and lower substrates to remove foreign substances;

irradiating an ion beam on the upper and lower substrates for an orientation treatment;

forming a seal pattern at an edge portion of the upper substrate;

forming a spacer on the lower substrate;

attaching the upper substrate a predetermined distance from the lower substrate; and

forming a liquid crystal layer between the attached upper substrate and lower

substrate.

- 23. The method of claim 22, wherein forming a liquid crystal layer includes dispensing a liquid crystal on at least one of the upper and lower substrates.
- 24. The method of claim 22, wherein forming a liquid crystal layer includes injecting a liquid crystal between the upper and lower substrates.